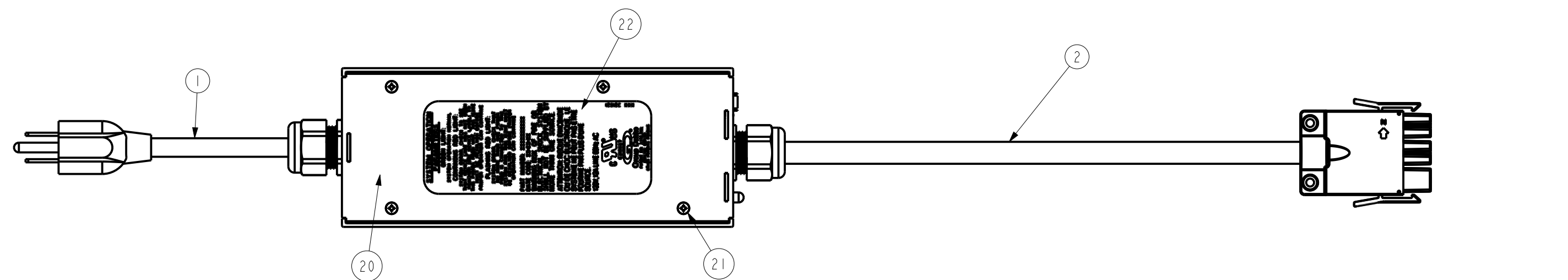
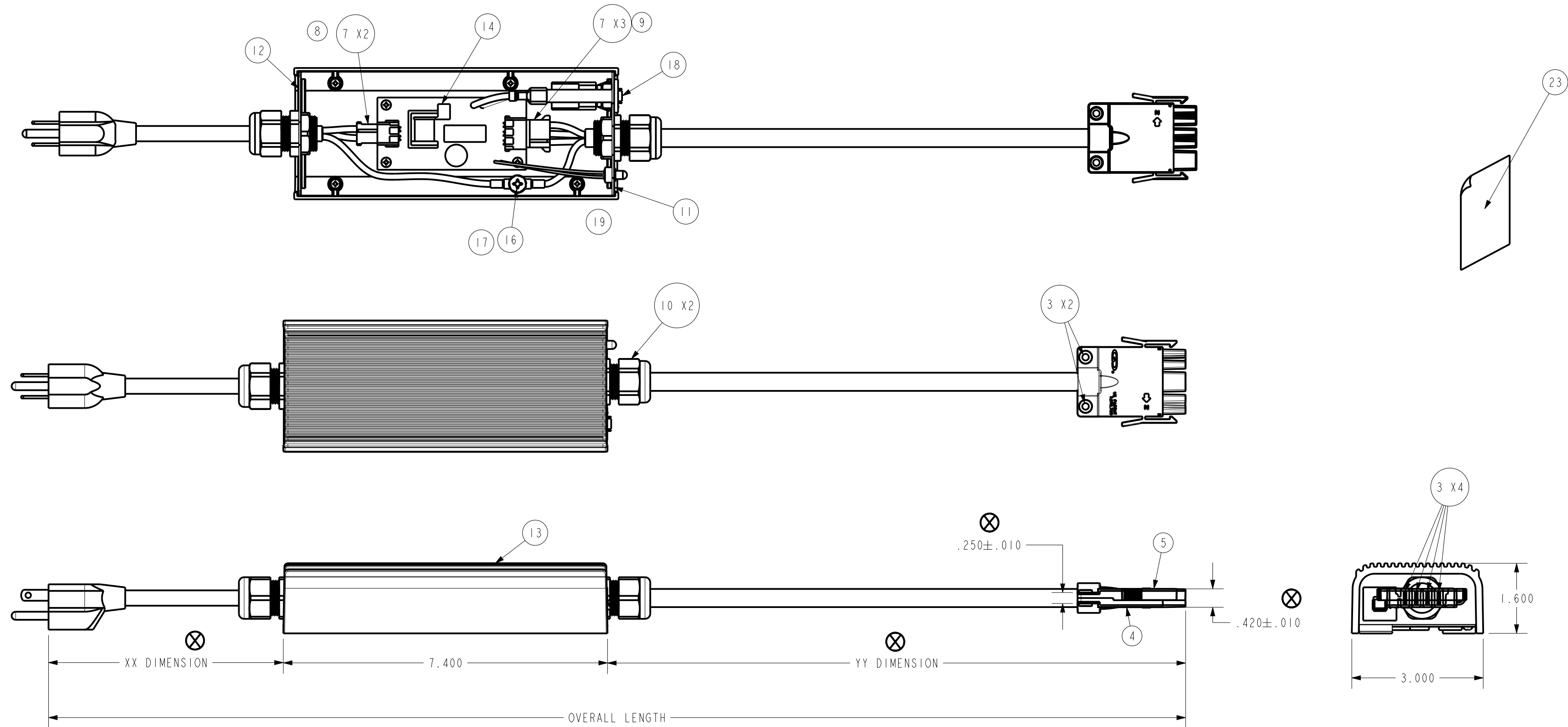
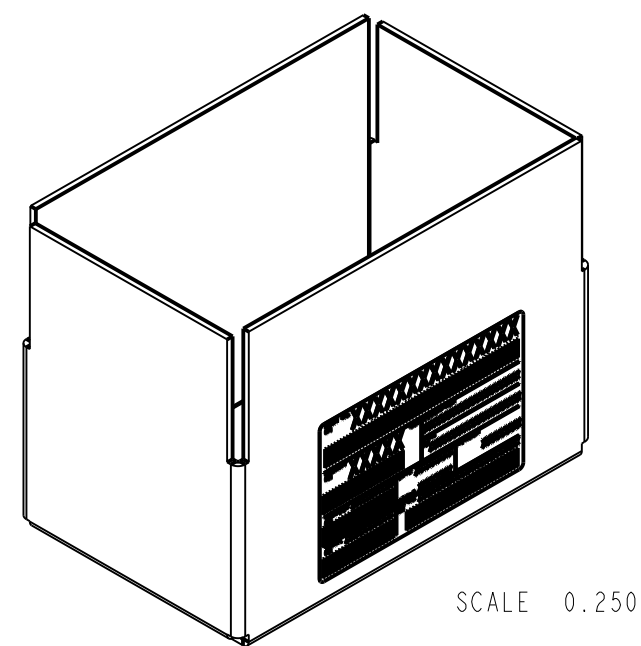


ECN NO.	REV.	NAME & DATE	REVISIONS	APPD. BY
GD11-002701	J	SER 7/27/11	ADDED -7 VARIATION ADDED NOTE #10	ENG
GD11-004263	K	BKR 10/25/11	ADDED -8 VARIATION	ENG
GD12-000516	L	BKR 2/14/12	ADDED -9 VARIATION	ENG
GD12-0963	M	SER 3/15/12	ADDED -10 VARIATION CREATED SHEET #2	ENG
GD14-0221	P	SER 1/23/14	ADDED -11 VARIATION	ENG
GD14-2937	Q	SER 9/9/14	UPDATED CORD LENGTH CALCULATIONS 4 ADDED NOTE ADD BOM, UPDATED DIM XX & YY TOLERANCES, REMOVED MAX/MIN LENGTHS, ADDED ES 300352 NOTE	ENG
GD14-2902	R	SER 9/18/14	ADDED -12 VARIATION	ENG
GD14-003741	S	BKR 11/13/14	ADDED -13 VARIATION W/TABS	ENG
GD15-002278	T	AML 6/30/15	ADDED -14 VARIATION	ENG
GD15-003811	U	AML 10/26/15	FIXED PROBLEMS WITH VARIATION 14 IN DRAWING	ENG
GD16-001222	V	BKR 4/12/16	ADDED -15 VARIATION	ENG
GD17-002239	W	YAM 8-7-17	ADDED -16 VARIATION	ENG
GD17-003699	X	BKR 12-6-17	ADDED -17 VARIATION	ENG
GD18-001374	Y	BKR 5/15/18	ADDED -18 VARIATION	ENG
GD18-001421	Z	BKR 5/18/18	ADDED -19 VARIATION	ENG
GD18-002116	AA	BKR 7/18/18	UPDATED OVERALL LENGTH OF -17 TO 198.400" TO MATCH CUSTOMERS REQUIREMENTS OF XX = 36 AND YY 155	ENG
GD18-002855	AB	BKR 9/24/18	CORRECTED COR 321626.022.500 S 321626.025.500	ENG

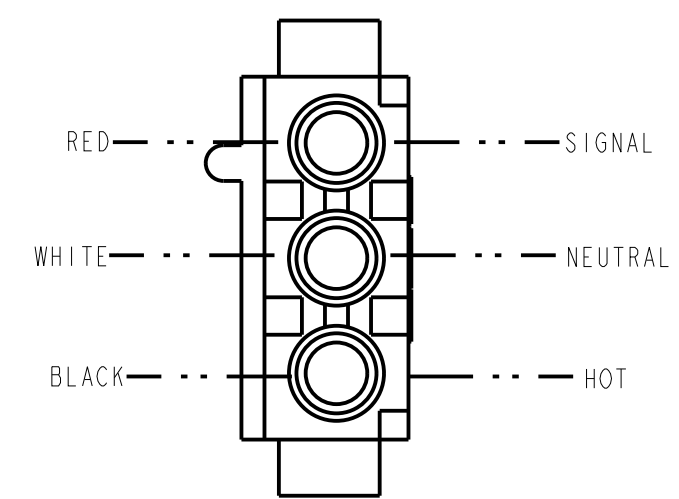


⊗ PACKAGING INFORMATION:
SINGLE "MODULE" CARTON
130512-1 (4-1/2" X 6-1/2" X 10-1/4")
ONE PART PER CARTON
(NOT IN BOM, ITEM IS SHOP SUPPLY)

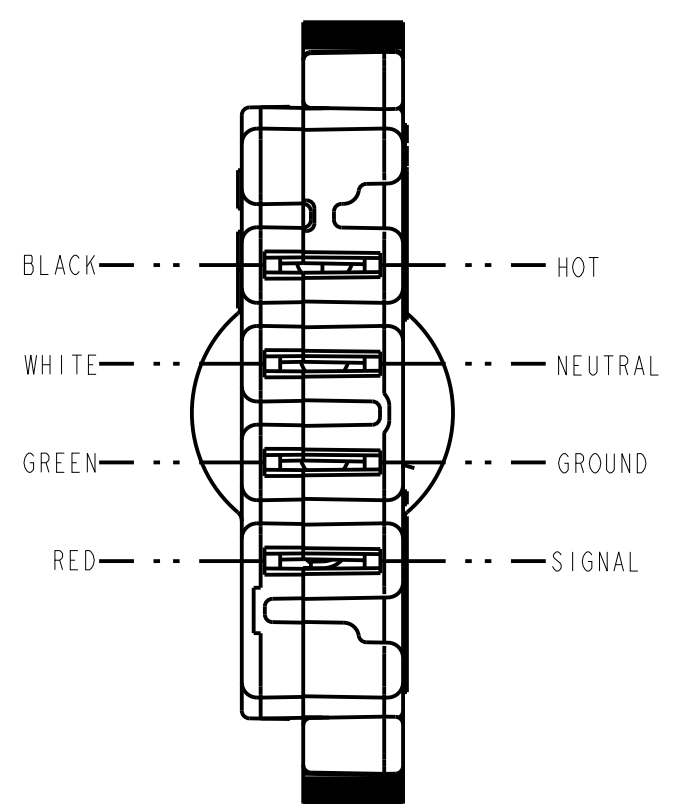


A diagram of a standard two-prong electrical plug. The top prong is labeled "BLACK" on the left and "HOT" on the right. The bottom prong is labeled "WHITE" on the left and "NEUTRAL" on the right. Dashed lines connect the labels to the corresponding prongs.

321607 WIRE POSITION



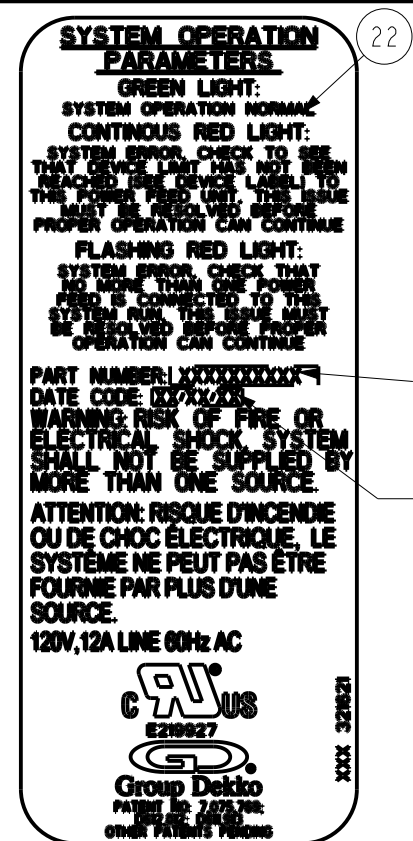
321606 WIRE POSITION



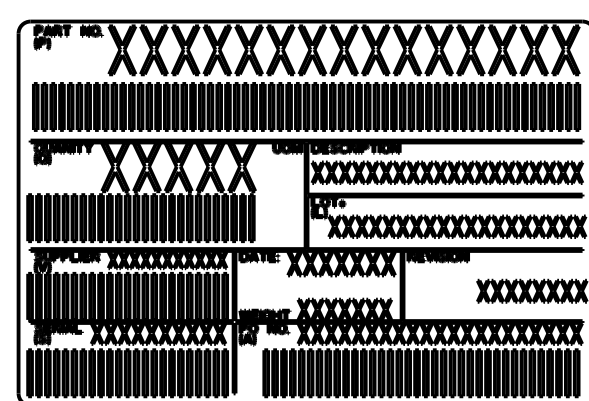
CONNECTOR WIRE POSITION

NOTES
UNLESS OTHERWISE SPECIFIED:

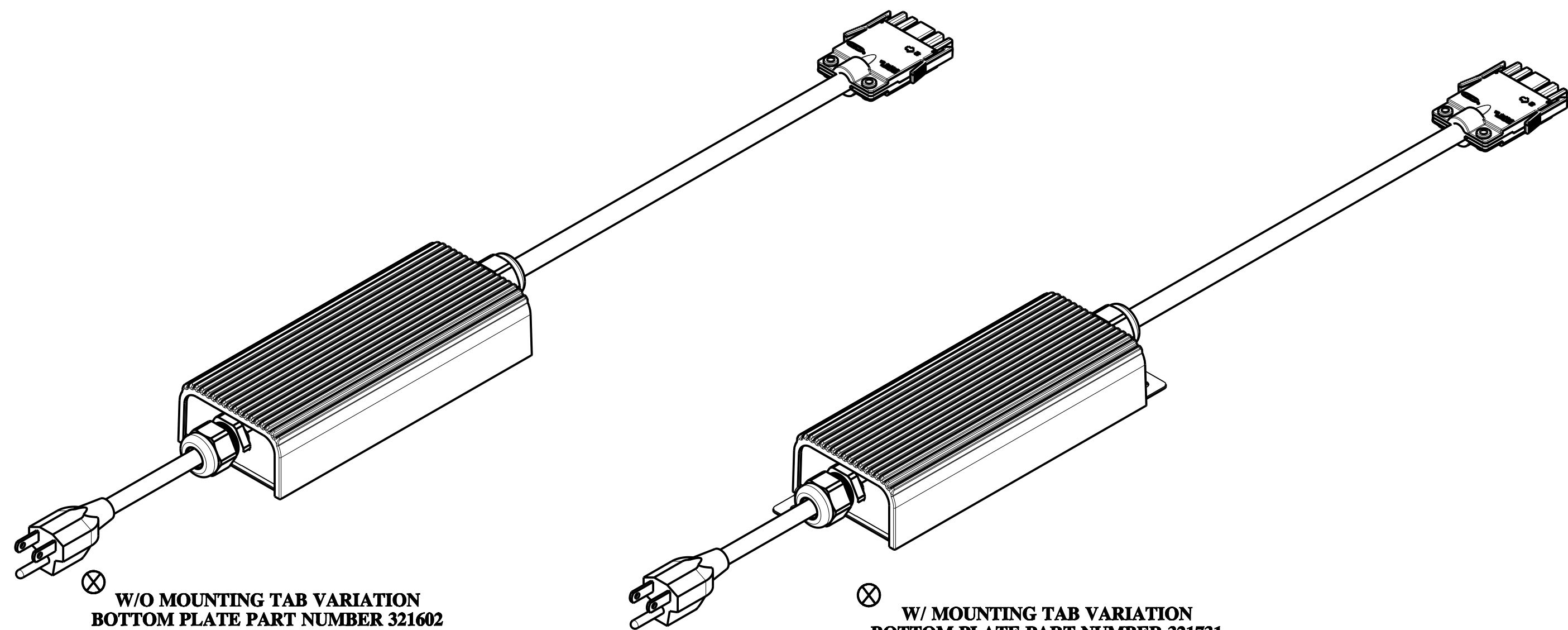
1. SEE ENGINEERING SPECIFICATION 300329 FOR TESTING PROCEDURE.
2. PRINT PART NO., DATE CODE & PLANT ID ON UL LABEL
3. EACH PART IS TO BE INDIVIDUALLY PACKAGED.
4. EACH PACKAGE IS TO HAVE PART NUMBER IDENTIFICATION LABEL, INCLUDING BAR CODING.
5. PACKAGES CAN BE PLACED IN MASTER CARTON PER PLANT DISCRETION FOR SHIPPING EFFICIENCY.
6. MASTER CARTONS ARE TO HAVE IDENTIFICATION LABEL SHOWING PART NUMBER AND QUANTITY WITH BAR CODES.
7. 1/4/3 (NEMA PLUG) CORD LENGTH = DIM XX PLUS 0.50"
- 1/4/4 (PERIMETER PLUG) CORD LENGTH = DIM YY MINUS 1.50"
- OVERALL LENGTH = DIM XX PLUS DIM YY PLUS 7.40"
8. ALL DIMENSIONS THAT ARE NOT MARKED AS CRITICAL OR INSPECTION ARE FOR REFERENCE ONLY.
9. FOR 0.1962 MINIMUM AND MAXIMUM CORD LENGTHS, SEE ES 300352
10. CORD CAN BE CUT DOWN PER DRAWING 321628 OR PURCHASED TO SPECIFIED LENGTH
11. LENGTH OF THE SUPPLY CORD FROM THE POINT IT EXITS THE TABLE TO THE END OF THE ATTACHMENT PLUG SHALL BE A MIN OF 3' AND A MAXIMUM OF 25'.





321621
LABEL, POWER FEED, PERIMETER
COLOR: BLACK TEXT ON WHITE BACKGROUND



121484
SHIPPING LABEL (ITEM IS A SHOP SUPPLY SO NOT CALLED OUT IN BOM)
(GRAPHICS IS BPCS GENERATED, SEE 300305 SPECIFICATION FOR DETAILS.)
COLOR: BLACK TEXT ON WHITE BACKGROUND



			2606 DEKKO DRIVE GARETT, TN 36748		CONFIDENTIAL - THIS DRAWING IS FURNISHED ONLY FOR CUSTOMER USE IN IDENTIFYING COMPONENTS INFORMATION CONTAINED HEREIN. IT IS TO BE EXCLUSIVE COPIED OR DISCLOSED TO OTHERS, IN WHOLE OR IN PART, WITHOUT THE WRITTEN CONSENT OF DEKKO.	
NOTE: NO CHANGES TO MATERIALS FOR SUPPLIERS OF MATERIALS., DIMENSIONS, TOLERANCES OR PROCESSES USED TO CREATE THIS PART/ASSEMBLY CAN BE MADE WITHOUT PRIOR APPROVAL FROM DEKKO.						
	DRAWN BY	DATE	TITLE			
MATERIAL	B. RUPERT	4/20/09	ASM, POWER FEED, PERIMETER			
HEAT TREAT	 — INCOMING INSPECTION DIMENSION	SIZE	D W NO:	400022-1		
FINISH	INTERPRET DRAWING PER ANSI Y14.5M-S994. DO NOT SCALE DWG.	SCALE	500	DO NOT SCALE DWG.	SHEET 1 OF 2	

- NOTES
UNLESS OTHERWISE SPECIFIED:
1. SEE ENGINEERING SPECIFICATION 300329 FOR TESTING PROCEDURE.
 2. PRINT PART NO., DATE CODE & PLANT ID ON UL LABEL
 3. EACH PART IS TO BE INDIVIDUALLY PACKAGED.
 4. EACH PACKAGE IS TO HAVE PART NUMBER IDENTIFICATION LABEL, INCLUDING BAR CODING.
 5. PACKAGES CAN BE PLACED IN MASTER CARTON PER PLANT DISCRETION FOR SHIPPING EFFICIENCY.
 6. MASTER CARTONS ARE TO HAVE IDENTIFICATION LABEL SHOWING PART NUMBER AND QUANTITY WITH BAR CODES.
 7. 14/3 (NEMA PLUG) CORD LENGTH = DIM XX PLUS 0.50"
14/4 (PERIMETER PLUG) CORD LENGTH = DIM YY MINUS 1.50"
OVERALL LENGTH = DIM XX PLUS DIM YY PLUS 7.40"
 8. ALL DIMENSIONS THAT ARE NOT MARKED AS CRITICAL OR INSPECTION ARE FOR REFERENCE ONLY.
 9. FOR UL962 MINIMUM AND MAXIMUM CORD LENGTHS, SEE ES 300352
 10. CORD CAN BE CUT DOWN PER DRAWING 321626 OR PURCHASED TO SPECIFIED LENGTH
 11. LENGTH OF THE SUPPLY CORD FROM THE POINT IT EXITS THE TABLE TO THE END OF THE ATTACHMENT PLUG SHALL BE A MIN OF 3' AND A MAXIMUM OF 25'

ECN NO.	REV.	NAME & DATE	REVISIONS	APPD. BY
			SEE SHEET #1	ENG

USE UPDATED CORD
LENGTH CALCULATIONS
FROM THIS VARIATION GOING
FORWARD

	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	INSTRUCTION SHEET, PERIMETER	321624	23	
	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	LABEL,POWER FEED,PERIMETER	321621	22	
	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	7	SCREW, 4-40X1/4,P.H,TAPTITE	321628	21	
	1	1	-	-	-	1	-	-	-	-	-	1	1	1	-	-	-	-	-	-	-	BOTTOM PLATE, POWER FEED, PERIMETER, W/MOUNTING HOLES	321731	20
	-	-	-	1	-	1	-	1	1	1	1	-	-	1	1	1	1	1	1	-		BOTTOM PLATE, POWER FEED, PERIMETER	321602	
	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	RETAINER, LED HOLDER, PERIMETER	321609	19	
	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	THERMAL CIRCUIT PROTECTOR, 12 AMP	321603	18	
	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	SCREW, GROUND, 10-32 X 3/8	321874	17	
	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	WASHER, LOCK, (STAR), EXTERNAL TOOTH, #10	321593	16	
	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	CIRCUIT BOARD, PERIMETER	321605	14	
	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	COVER PLATE, POWER FEED, PERIMETER	321601-AMFBLK	13	
	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	IN-PLATE, POWER FEED, PERIMETER	312618.04	12	
	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	OUT-PLATE, POWER FEED, PERIMETER	321617.04	11	
	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	CORDGRIP, 14/4 BLACK, 3216, HEYCO	321619	10	
	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	CONNECTOR, HSG, 480303, AMP, 3-WIRE	321606	9	
	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	CONNECTOR, HSG, 480318, AMP, 2-WIRE	321607	8	
	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	5	TERMINAL, 61117-1, AMP, PERIMETER	321612	7	
	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	PLUG, COVER, 4-WIRE, PERIMETER, BLACK	321600.04	6	
	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	PLUG, BODY, 4-WIRE, PERIMETER, BLACK	321599.04	5	
	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	RIVET, Ø1/8 X 7/16 LONG	320339	4	
	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	4	TERMINAL, FEMALE, DOUBLE ROLL, 10/12 GAGE	320187	3	
10	321626.022.500	321626.030.000	321626.153.500	321626.030.000	321626.025.500	321626.070.500	321626.025.500	321626.040.500	321626.073.000	321626.025.500	321626.071.625	321626.013.000	321626.030.000	321626.025.500	321626.025.500	321626.025.500	321626.013.000	321626.096.750	321626.089.250	1	CORDSET, 14/4, SJTOW BLACK	-	2	
	321625.041.500	321625.072.500	321625.036.425	321625.072.500	321625.145.500	321625.072.500	321625.149.025	321625.066.500	321625.048.425	321625.149.025	321625.036.425	321625.162.575	321625.108.425	321625.180.425	321625.108.425	321625.107.325	321625.020.425	321625.024.425	1	CORDSET, 14/3, 5-15P, SJTOW BLACK	-	1		
	MEASURE	MEASURE	MEASURE	MEASURE	MEASURE	MEASURE	MEASURE	MEASURE	MEASURE	MEASURE	MEASURE	MEASURE	MEASURE	MEASURE	MEASURE	MEASURE	MEASURE	MEASURE	MEASURE	QTY	DESCRIPTION	PART NUMBER	ITEM	
	±.500	±.500	+3.50/--.50	±.500	±.500	±.500	+3.50/--.50	+3.50/--.50	±.500	+3.00/--.50	+3.00/--.50	+3.00/--.50	+3.00/--.50	+3.50/--.50	+3.50/--.50	+3.50/--.50	+3.00/--.50	+3.50/--.50	+3.50/--.50	-	YY TOLERANCE	-	-	
	24.000" (2' 0")	30.500" (2' 6.5")	155.00" (12'11.00")	30.500" (2' 6.5")	24.000" (2' 0")	72.000" (6' 0")	24.000" (2' 0")	42.000" (3' 6")	72.000" (6' 0")	24.000" (2' 0")	76.625" (6' 4-5/8")	12.00" (1' 0.0")	29.000" (2' 5-0")	24.000" (2' 0")	24.000" (2' 0")	24.000" (2' 0")	12.000" (1' 0")	95.250" (7' 11-1/4")	87.750" (7' 3-3/4")	-	YY DIMENSION	-	-	
	±.500	±.500	±.500	±.500	±1.00	±.500	±.500	±.500	±.500	±.500	±.500	+2.00/--.50	±.500	±.500	±.500	±.500	+2.00/--.50	±.500	±.500	-	XX TOLERANCE	-	-	
	41.000" (3' 5")	72.000" (6' 0")	36.000" (3' 0")	72.000" (6' 0")	144.000" (12' 0")	72.000" (6' 0")	148.600" (12'4.60")	66.000" (5' 6")	48.000" (4' 0")	148.600" (12'4.60")	36.000" (3' 0")	160.600" (13'4.60")	108.000" (9' 0")	180.000" (15' 0")	108.000" (9' 0")	108.000" (9' 0")	105.350" (8' 9-9/16")	20.000" (1' 8")	24.000" (2' 0")	-	XX DIMENSION	-	-	
	72.000" (6' 0")	109.900" (9' 2.5")	198.400" (16'6.4")	109.900" (9' 2.5")	175.400" (14' 7.4")	151.400" (12' 7.4")	180.000" (15' 0.0")	115.400" (9' 7.4")	127.400" (10' 7.4")	180.000" (15' 0.0")	120.000" (10' 0")	180.000" (15' 0.0")	144.400" (12' 0-3/8")	211.400" (17' 7-3/8")	139.400" (11' 7-3/8")	139.400" (11' 7-3/8")	124.750" (10' 4-3/4")	120.000" (10' 0")	114.500" (9' 6-1/2")	-	OVERALL LENGTH	-	-	
	400022-1-1-9	400022-1-1-8	400022-1-1-7	400022-1-1-6	400022-1-1-5	400022-1-1-4	400022-1-1-3	400022-1-1-2	400022-1-1-1	400022-1-1-0	400022-1-9	400022-1-8	400022-1-7	400022-1-6	400022-1-5	400022-1-4	400022-1-3	400022-1-2	400022-1-1					

AB Z

Y

X AA

W

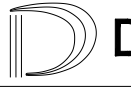

V

T

S

L

K

TOLERANCE REQUIREMENTS EXCEPT AS NOTED		 DEKKO 2505 DEKKO DRIVE GARRETT, IN 46738		CONFIDENTIAL - THIS DRAWING IS FURNISHED ONLY FOR CUSTOMER USE IN IDENTIFYING COMPONENTS. INFORMATION CONTAINED HEREIN IS THE EXCLUSIVE PROPERTY OF DEKKO, AND IS NOT TO BE COPIED OR DISCLOSED, AND IS NOT TO BE USED IN PART, WITHOUT CONSENT OF DEKKO.	
FRACTIONS = ±.015 2 PLACE DECIMALS = ±.010 3 PLACE DECIMALS = ±.005 4 PLACE DECIMALS = ±.0005 FROM TRUE POSITION ANGLES = ±1°		NOTE: NO CHANGES TO MATERIALS (OR SUPPLIERS OF MATERIALS), DIMENSIONS, TOLERANCES OR PROCESSES USED TO CREATE THIS PART/ASSEMBLY CAN BE MADE WITHOUT PRIOR APPROVAL FROM DEKKO.			
MATERIAL		DRAWN BY S. ROSE		DATE 3/15/12	
HEAT TREAT		 INCOMING INSPECTION		TITLE ASM, POWER FEED, PERIMETER	
FINISH		CRO		SIZE D	
		INTERPRET DRAWING PER ANSI Y14.5M-1994. DO NOT SCALE DWG.		DWG NO. 400022-1	
				SCALE 0.500	
				DO NOT SCALE DWG. SHEET 2 OF 2	